



SAFETY DATA SHEET

ALUMINUM ALLOYS


Revision: 08/22/18
Supersedes Rev: 06/16/15

1. PRODUCT AND COMPANY IDENTIFICATION

Product Name: Aluminum Alloys
Company Name: Techni-Cast Corp.
11220 South Garfield Avenue
South Gate, CA 90280
Phone Number: (562) 923-4585
Website Address: www.techni-cast.com
Emergency Contact: 800-923-4585
Intended Use: Manufacturing
Synonyms: 771, 043, 195, 214, 319, 332, 355, A356
359, 750, 771, Tenzaloy

2. HAZARDOUS IDENTIFICATION

General Hazard Statement: Solid metallic products are generally classified as “articles” and do not constitute a hazardous material in solid form under the definitions of OSHA Hazard Communications Standard (29 CFR 1910.1200). However some hazardous elements contained in these products can be emitted under certain processing conditions such as but not limited to: burning, melting, cutting, sawing, brazing, grinding, machining, milling, and welding. Products in the solid state present no fire or explosion hazard. Small chips, fines and dust may ignite readily, though.

California Proposition 65:  **WARNING:** CANCER AND REPRODUCTIVE HARM – P65Warnings.ca.gov

3. COMPOSITION/INFORMATION ON INGREDIENTS

MATERIAL	FORMULA	CAS NO	PERCENT BY WEIGHT
Aluminum	Al	7429-90-5	Base
*Copper	Cu	7440-50-8	0 - 10
Iron	Fe	15438-31-0	0 - 4
*Nickel	Ni	7440-02-0	0 - 2
Silicon	Si	7740-21-3	0 - 10
Tin	Sn	7440-31-5	0 - 10
*Zinc	Zn	7440-66-6	0 – 10
*Chromium	Cr	7440-47-3	< 1.0
*Cobalt	Co	7440-48-4	< 1.0
*Manganese	Mn	7439-96-5	< 1.0
*Magnesium	Mg	7439-95-4	< 1.0
Phosphorus	P	7723-14-0	< 1.0
*Titanium	Ti	7440-32-6	< 1.0

Note: The elements identified by an * and those elements capable of generating highly toxic fumes or dusts (identified by a **) are classified as toxic by EPA in 40 CFR 372.65 and subject to reporting requirements of SARA Title III Section 313 and 40 CFR 372.



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4. FIRST AID MEASURES

- Eye:** Flush eyes with water to remove particles. If discomfort continues, consult a physician.
- Skin:** Wash with soap and water promptly. If skin irritation or rash occurs, consult a physician.
- Inhalation:** In case of discomfort, remove to ventilated area. If discomfort persists, consult physician.
- Swallowed:** Not an expected route of exposure. Immediate medical attention is not required. Consult a physician if necessary.

5. FIRE FIGHTING MEASURES

- Flash Point (*method used*):** Label as DOT Flammable solid.
- Extinguishing Media:** Use a Class D dry-powder extinguisher. Do not use water or halogenated extinguishing media.
- Special Fire Fighting Procedures:** As in any fire, wear self-contained breathing apparatus pressure-demand and full protective gear.
- Unusual Fire and Explosion Hazards:** Not a fire hazard unless in particle form (small chips, fine turnings, dusts). Avoid generating dust in air in sufficient concentrations, and in the presence of an ignition source is a potential dust explosion hazard, especially in a confined atmosphere. Avoid sparks and prevent electrostatic charges from accumulating. NEVER PUT WATER ON MOLTEN METAL – THIS WILL CAUSE AN EXPLOSION

6. ACCIDENTAL RELEASE MEASURES

- Solid Form (castings):** No special precautions are necessary for spills of large product fragments. Wear protective gloves when handling to prevent metal cuts.
- Dust Form:** Do not allow dust to accumulate on surfaces, as these may form an explosive mixture if they are released into the atmosphere in sufficient concentration. Avoid cleaning dust surfaces with compressed air.

7. HANDLING AND STORAGE

- Handling:** Minimize dust generation and accumulation. Avoid contact with sharp edges or heated metal. Provide adequate precautions, such as electrical grounding and bonding, or inert atmospheres.
- Storage:** Keep in a dry and cool area.

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8. EXPOSURE CONTROLS/PERSONAL PROTECTION

Permissible Exposure Limits (PELs): 15 mg/m³
Threshold Limit Value for Aluminum 10 mg/m³

Engineering Controls: Where feasible, enclose processes to prevent dust dispersion into the work area. Provide local exhaust when possible, and general ventilation as necessary, to keep airborne concentration's below exposure limits and as low as possible.

Personal Protective Equipment

Eyes/ Face: Wear safety glasses with side shields and /or goggles as necessary to prevent dust from entering eyes. Where face shields when welding or burning.

Skin & Body: Use appropriate body protection for the task.

Respiratory: Wear NIOSH approved dust/mist/fume respirator when welding or burning this metal.

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance: Tin white to grayish white metal, ductile, malleable and odorless. Capable of taking on a high polish and have a bluish tint. Color may vary with composition.

Odor: Odorless.

Melting Point: 660°C

Specific Gravity: 7.86 g/ml

Other physical data such as vapor density, evaporation rate, and vapor pressure are not applicable to solid metals. The dust from the metals are not soluble in water and there are no volatiles in the mixture.

10. STABILITY AND REACTIVITY

Stability: Stable under normal conditions of use, storage and transport.

Hazardous Reaction Potential: Will not occur.

Reactivity/ Incompatibility: Fines and/or particles from processing may be readily ignitable. Fine particles and molten metal are highly reactive with water, strong oxidizers, acids and alkalis, halogenated compounds and certain metal oxides.

Hazardous Polymerization: Will not occur



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11. TOXICOLOGICAL INFORMATION

Acute Potential Health Effects:

- Inhalation:** Not expected to be an inhalation hazard unless it is heated or if aluminum dust is present. If heated or in dust form, it may cause respiratory tract irritation. Heating aluminum can release aluminum oxide fumes and cause fume metal fever when inhaled. This is a flu-like illness with symptoms of metallic taste, fever, chills, aches, chest tightness, and cough.
- Skin Contact:** Exposure to aluminum may cause skin irritation.
- Eyes Contact:** Not expected to be a hazard unless aluminum dust particles are present. Exposure to aluminum dust may cause eye irritation by mechanical action.
- Ingestion:** Not applicable
- Carcinogenic:** By NTP, IARC, OSHA – Fumes, dust, and mist from this material may be carcinogenic if inhaled over long periods of time.

12. ECOLOGICAL INFORMATION

- Biodegradability:** Not relevant for metals.
- Mobility:** Aluminum is mobile in the environment, unless it comes in contact with an aqueous environment with a pH below 5.5 or above 8.5.

13. DISPOSAL CONSIDERATIONS

Reuse or recycle material wherever possible. Dispose of waste in accordance with federal, state, or local regulations.

14. TRANSPORT INFORMATION

No special DOT regulations pertaining to this material.

15. REGULATORY INFORMATION

SARA: Some components of this product are classified as toxic by the EPA in 40 CFR 372.65 and subject to reporting requirements of SARA Title III § 313 and CFR 372.45.

16. OTHER INFORMATION

DISCLAIMER: Information included in this SDS was obtained from sources which we believe to be reliable. However, the information is provided without any representation or warranty, expressed or implied regarding its accuracy or correctness. In addition, this information may be used in a manner beyond our knowledge or control. The conditions or methods of handling, storage, use and/ or disposal of this product are beyond the control and knowledge of the manufacturer. Therefore, the manufacturer cannot assume responsibility for adverse events which may occur in the use and/ or misuse of this product and expressly disclaims liability for loss, damage and/ or expense arising out of or in any way connected with the handling, storage, use and/ or disposal of this product. The information is therefore provided for advice purposes only, without any representation or warranty, either express or implied.